

FIG. 1

21 15

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Current value	Temperature	Monitor table	Production	Operating process	Setting log	Motor load	I/O monitor
Memo input	Calculator	Lock					Non-display
Product code	19	20	Memory	No conversion	99/06/040	8:26	
*** Temperature ***							

Setting	°C	19 ~	HN	H1	H2	H3	~19	18 ~	Shift operation
Deviation	°C	210.0	220.0	220.0	220.0	190.0			Off On
Detection	°C	32.1	32.2	32.6	32.7				Completion
Deviation	°C	* * . *	* * . *	* * . *	* * . *				
Allowable	°C±	210.0	220.0	220.0	220.0	190.0			Shift temperature
energy ratio	%	8	2	2	2	2			100 °C
									Shift time 1h30m

Graph display	Actual temperature	Setting	Remaining	18
	Deviation	temperature	hours 0 minutes	Double-sided
Floor selection			Off	copying
Zero/span	Mold temperature 1	Mold temperature 2	On	
	Mold temperature 3	Mold temperature 4	Completion	
	Mold temperature 5			
400	200	0		
°C				

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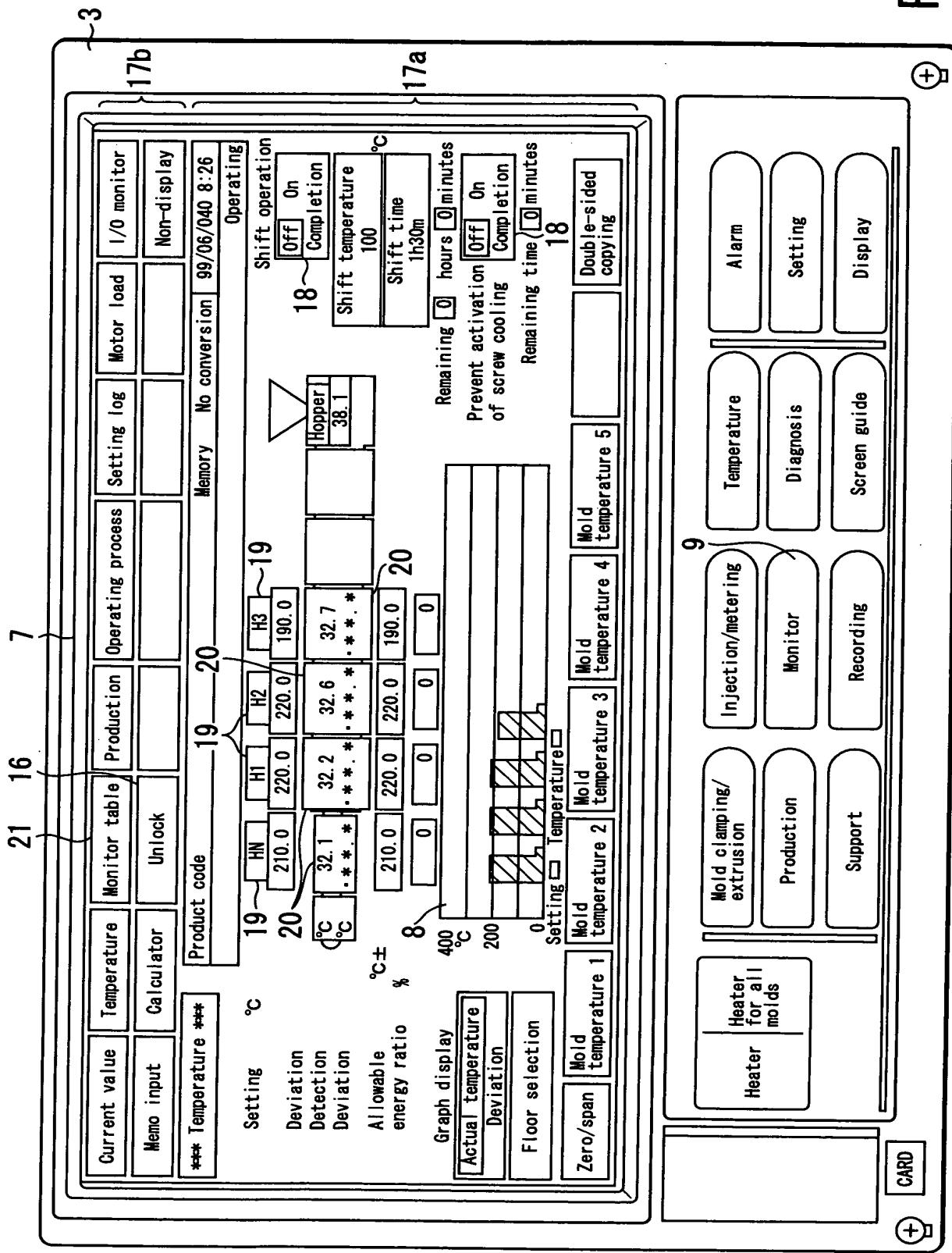
- Heater for all molds
- Mold clamping/extrusion
- Production
- Injection/metering
- Support
 - Screen guide
 - CARD
- Recording
- Diagnosis
- Temperature
- Setting
- Alarm
- Display

A small black circle with a plus sign inside, representing a positive terminal or terminal voltage.

FIG. 2

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FIG. 3



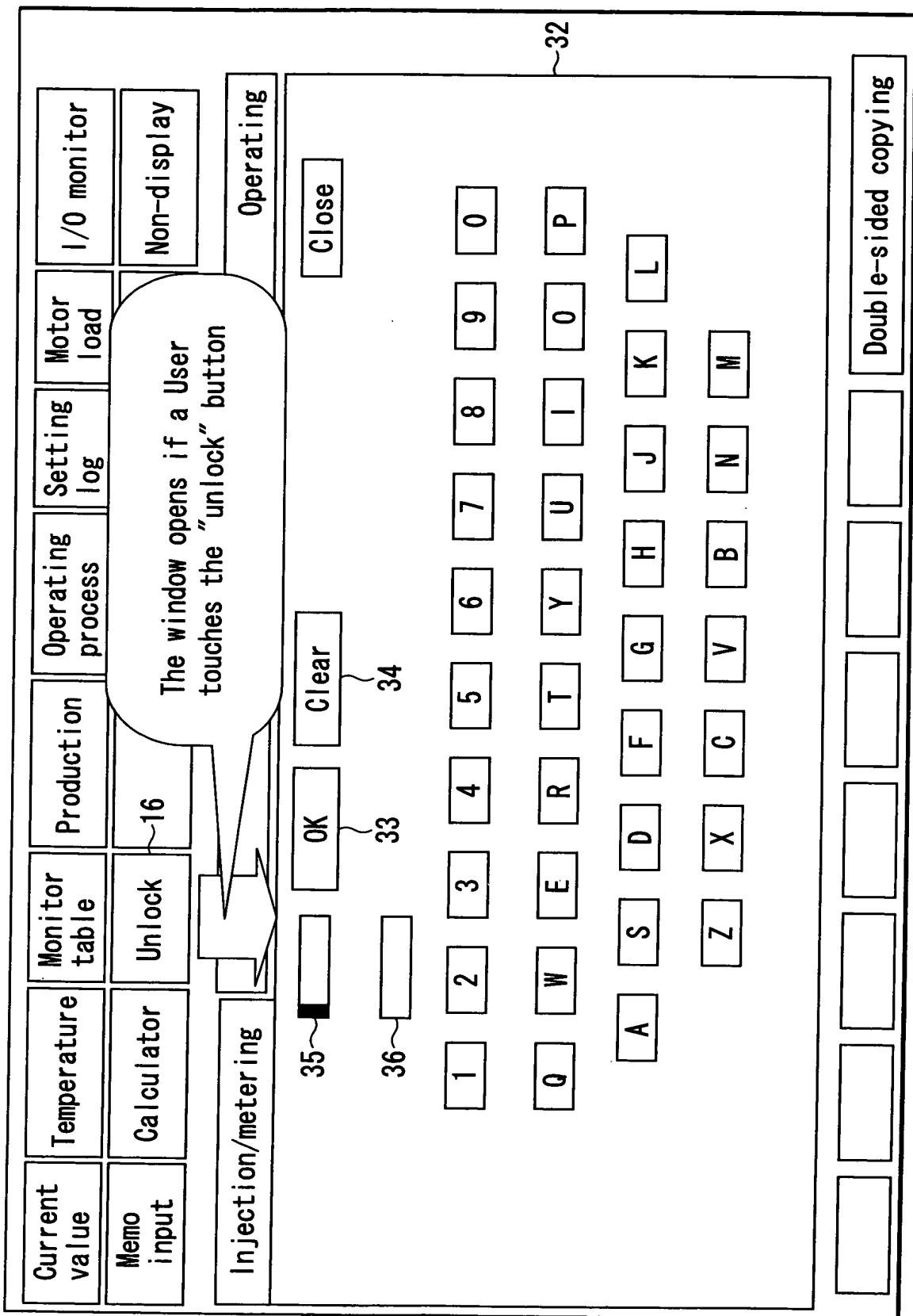


FIG. 4

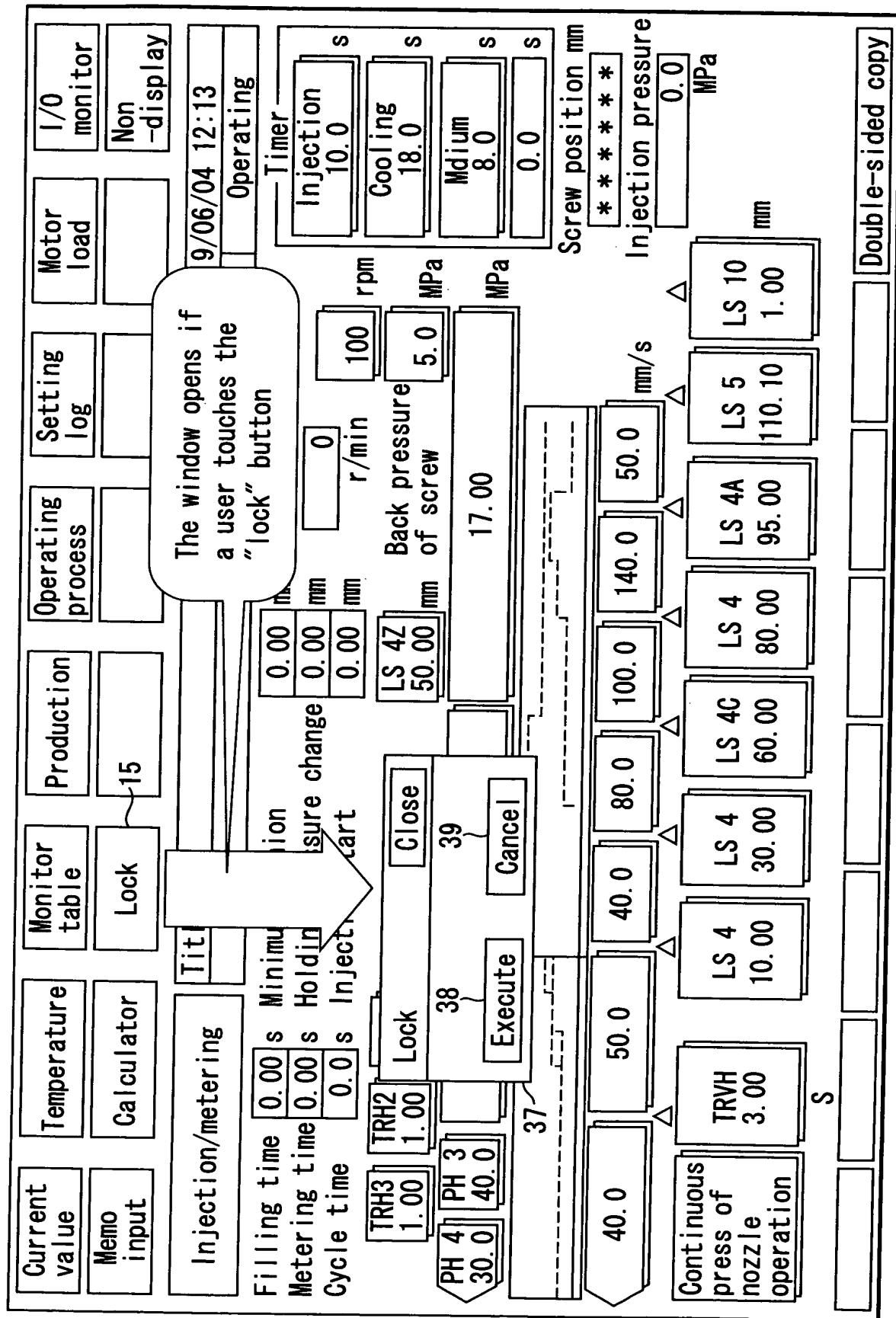


FIG. 5

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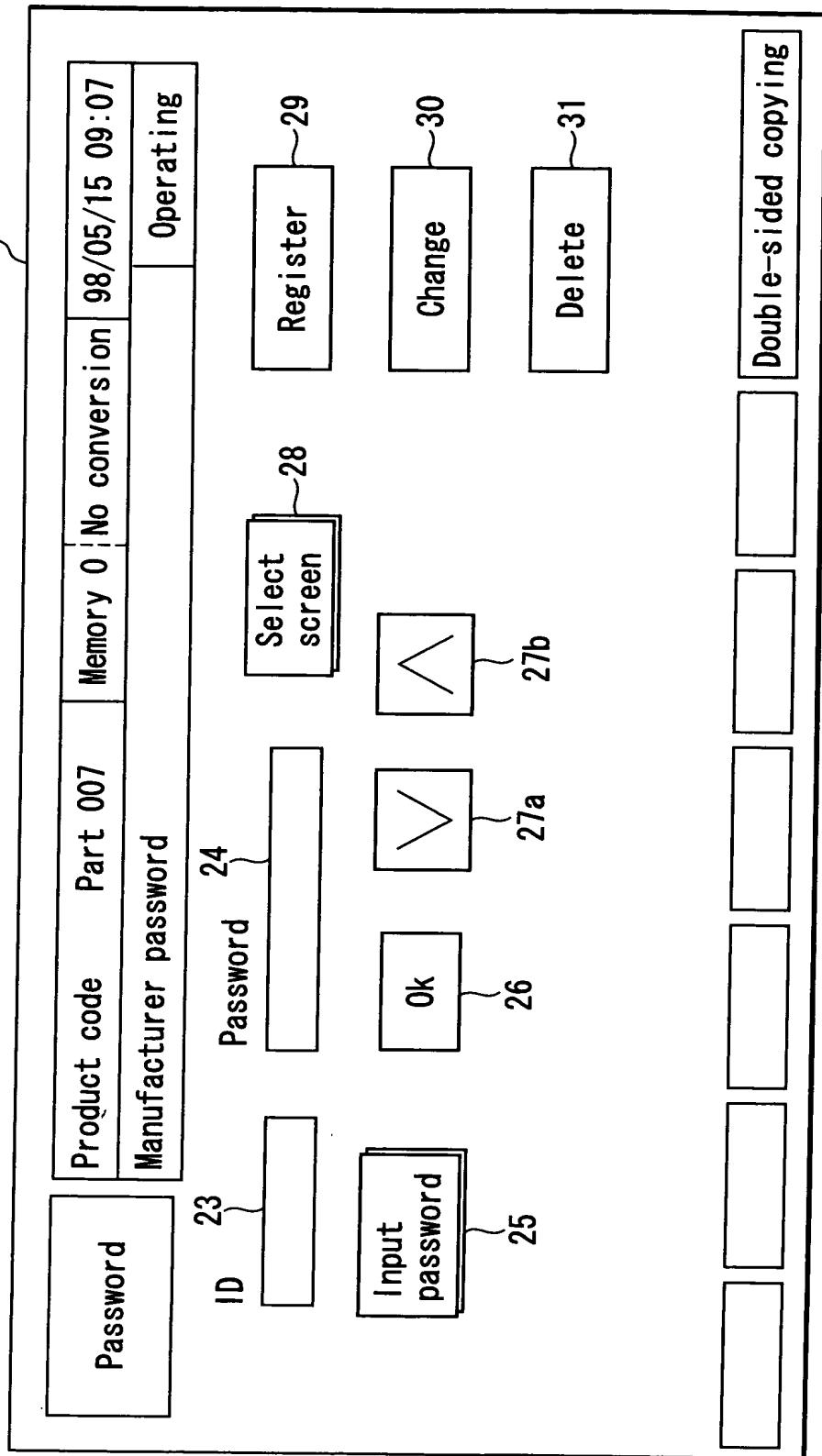


FIG. 6

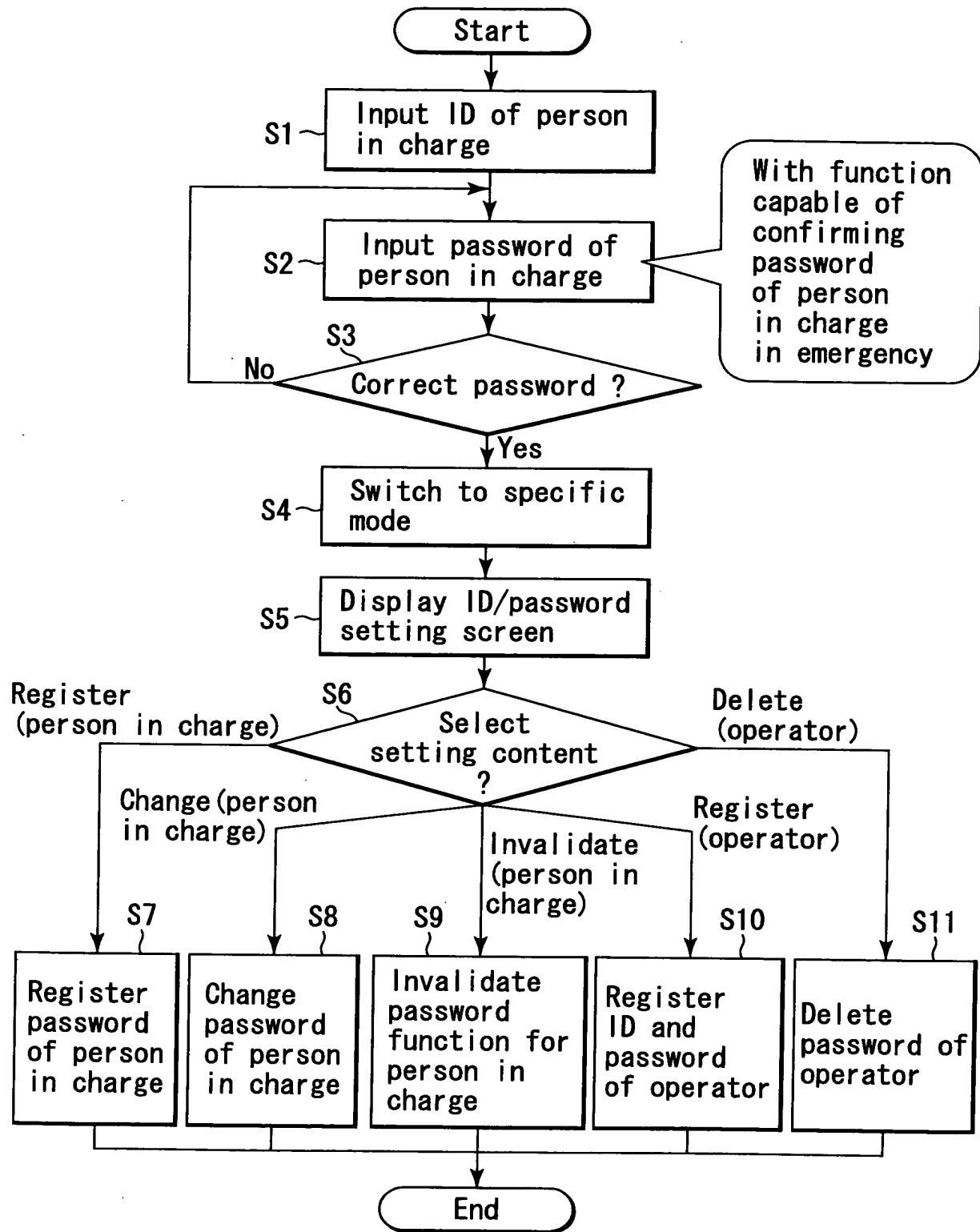


FIG. 7

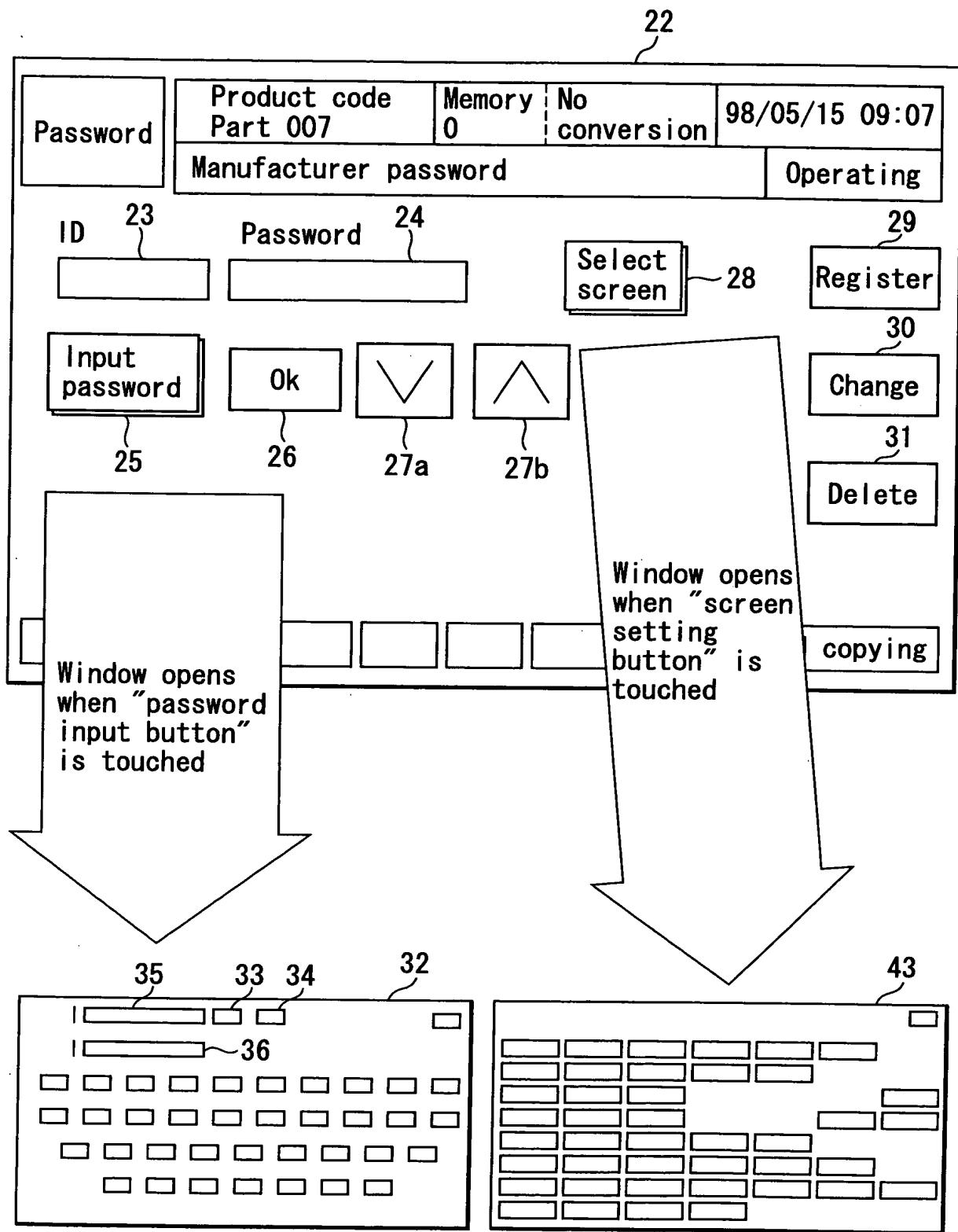
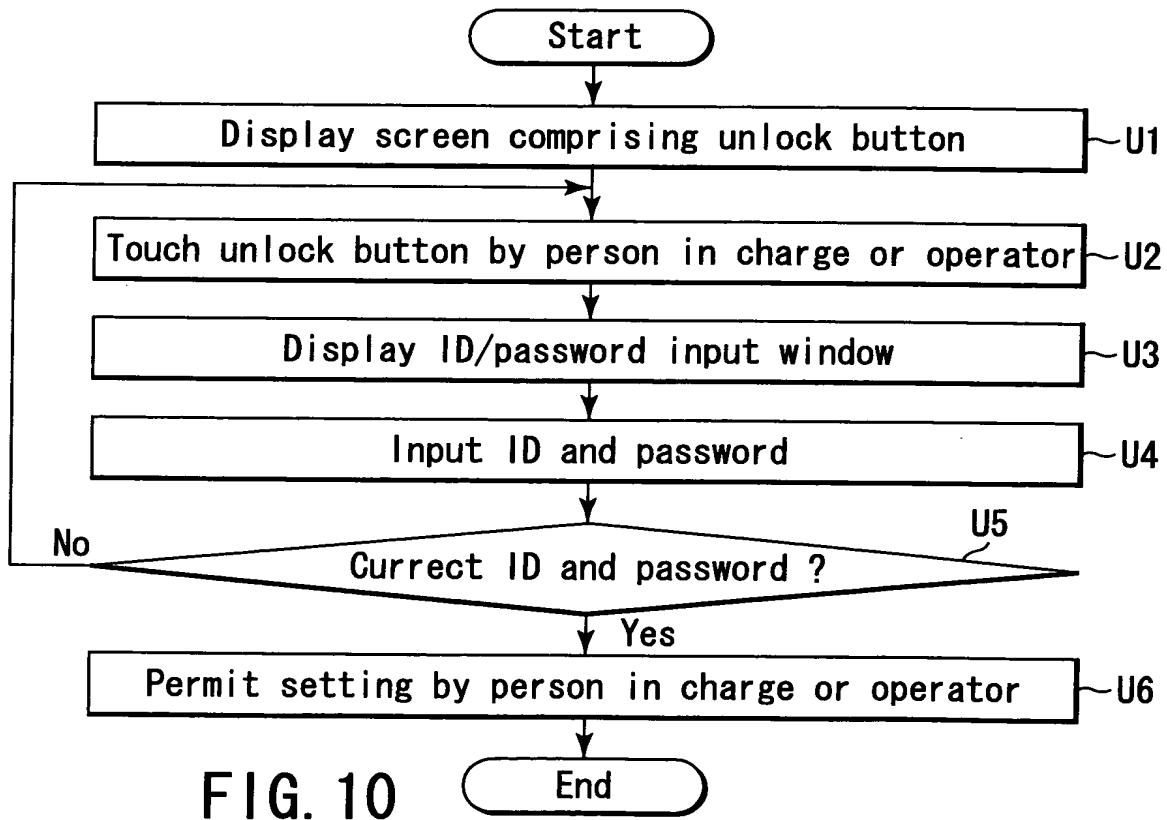
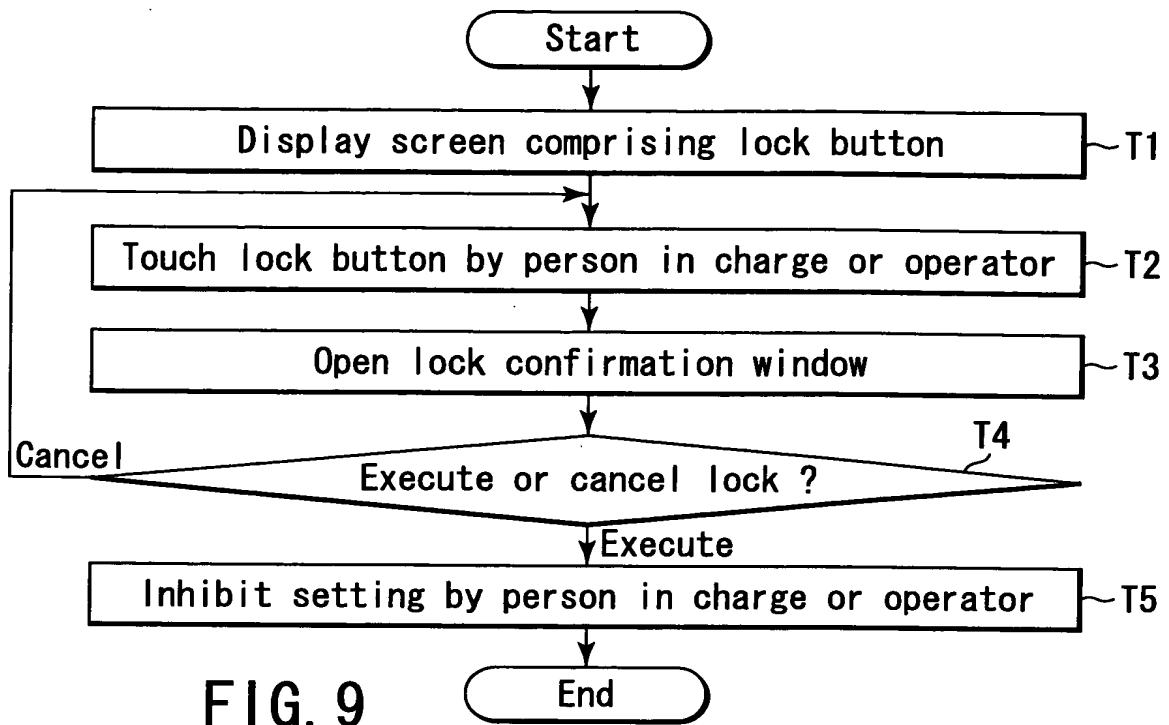


FIG. 8



*** Setting log ***		Product code	Memory 31	No conversion	99/06/04 10:29
Year/month/date/ hour/minute	Setting value change item	Memory	Current setting value	Previous setting value	Permission Operating
1 99/06/04 11:23	LS 4B	31	080.00 mm	081.00 mm	ACI
2 99/06/04 11:23	VI 1	31	050.0 mm/s	051.0 mm/s	ACI
3 99/06/04 11:23	VI 2	31	140.0 mm/s	141.0 mm/s	ACI
4 99/06/04 11:23	PI 1	31	170.0 Mpa	171.0 Mpa	ACI
5 99/06/04 11:23	VI 4	31	080.0 mm/s	081.0 mm/s	ACI
6 99/06/04 11:23	VI 3	31	100.0 mm/s	101.0 mm/s	ACI
7 99/06/04 11:23	VH 2	31	040.0 mm/s	041.0 mm/s	EPT
8 99/06/04 11:23	LS 4C	31	060.00 mm	061.00 mm	EPT
9 99/06/04 11:23	PH 4	31	030.0 Mpa	031.0 Mpa	EPT
10 99/06/04 11:23	medium timer	31	0008.0 s	0009.0 s	EPT
11 99/06/04 11:23	cool in timer	31	0018.0 s	0019.0 s	EPT
12 99/06/04 11:23	PH 3	31	040.0 Mpa	041.0 Mpa	EPT
13 99/06/04 11:22	PI 2	31	190.0 Mpa	191.0 Mpa	SMH
14 99/06/04 11:22	VI 5	31	040.0 mm/s	041.0 mm/s	SMH
15 99/06/04 11:22	LS 4D	31	030.00 mm	031.00 mm	SMH
16 99/06/04 11:22	LS 4	31	10.00 mm	11.00 mm	SMH
17 99/06/04 11:22	VH 1	31	050.0 mm/s	051.0 mm/s	SMH
18 99/06/04 11:22	PH 2	31	050.0 Mpa	051.0 Mpa	SMH

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FIG. 11

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Current value	Temperature	Monitor table	Production	Operating process	Setting log	Motor load	I/O monitor
Memo input	Calculator	Lock					Non-display
*** Temperature ***							
Product code		Memory		No conversion		99/06/040 8:26	
Operating							
Setting	°C	H1	H2	H3	Shift operation		
Deviation		210.0	220.0	190.0	<input type="checkbox"/> Off	<input type="checkbox"/> On	Completion
Detection	°C	32.1	32.2	32.6	Shift temperature	100	
Deviation	°C	.*.*.*	.*.*.*	.*.*.*	Hopper	38.1	
Allowable	°C±	210.0	220.0	190.0	Shift time	1h30m	
energy ratio	%	0	0	0	Remaining	0 hours 0 minutes	
Graph display	400	200	0	0	Prevent activation	<input type="checkbox"/> Off	<input type="checkbox"/> On
Actual temperature	Setting	Temperature	Setting	Setting	of screw cooling	Completion	Completion
Deviation	200	0	0	0	Remaining time	0 minutes	0 minutes
Floor selection	0	0	0	0			
Zero/span	Mold temperature 1	Mold temperature 2	Mold temperature 3	Mold temperature 4	Mold temperature 5		
						Doubl e-sided	copying

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Mold clamping/ extrusion		Injection/metering	Temperature	Alarm
Production		Monitor	Diagnosis	Setting
Support		Recording	Screen guide	Display
CARD				

FIG. 12